

	<p>Service Information No. SI-AE50R-002</p>	<p>Austro Engine GmbH Rudolf-Diesel-Strasse 11 A-2700 Wiener Neustadt Tel: +43 2622 23000 FAX: +43 2622 23000-2711</p>
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SERVICE INFORMATION

No. SI-AE50R-002

1. BASIC INFORMATION

1.1. SUBJECT

Water pump sealing R1A-60-000-802

1.2. ENGINES AFFECTED

Engine affected: AE50R Series

Serial numbers affected: 0416 - 0422; 0436 - 0496; 0497 - 549; 1000 - 1041; 2000 - 2044;
R1-A-00001 and subsequent; R1-B-00001 and subsequent

1.3. REASON

Because of several customer requests regarding leak rate of the water pump gasket this service information provides the acceptable limits.

1.4. INFORMATION

Acceptable leak rate during engine operation:

0.1 l / hour

2. REMARKS

 **NOTE:** SI are used only:

- To distribute information from Austro Engine GmbH to our customers.
- To distribute applicable information/documents from our suppliers to our customers with additional information.

Issue Date			Rev. No.	Revision Date			Page
27	11	2009	0	---	---	---	1-1